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D4961-041
Job Sheet 192500



Part No: D4961-041

Job Qty: 10 pcs

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 13.10.22 NEW ISSUE DD VERF:JFS IPP REV:B 15.02.18 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	5/10/19		0.00	5.95	Small Fab - 1		DAS 58 9-89 MAR 27 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	5/10/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 MAR 29 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	10 pcs	5/10/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 3/27/19 9:24 AM dart.boucher.sylvie

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	57129
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21 APR 02 2019
					QC 21 - SA - 53	9-88
Part Op 110 - (Small Fab) Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
AN818-L12J	Nut	22-20 Ea (2 ea)	110-Small Fab - 1	5131192 X15		
M304TR0.750W.049	304 Round Tube .750 X .049W	7 ft (.7 ea)	110-Small Fab - 1	5124573		
MS20819-12J	Sleeve	22-20 Ea (2 ea)	110-Small Fab - 1	5155980X2	5164478	
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	AN818-L12J	20	59	0		
	M304TR0.750W.049	7	300	0		
	MS20819-12J	20	53	0		
Part Specifications						
Specifications could not be found.						

Y5
5142483
5124573
5155980X2
5164478
X20



Container No: S167221



Part: D4961 – 041

Job No: 192500

Serial No/Batch: S167221

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/20/19